

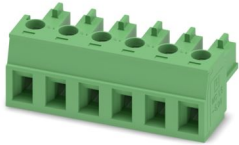
MC 1,5/ 6-ST-5,08 - PCB connector



1836118

<https://www.phoenixcontact.com/us/products/1836118>

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/..-ST, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors

Commercial data

Item number	1836118
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABACA
Catalog page	Page 247 (C-1-2013)
GTIN	4017918110987
Weight per piece (including packing)	4.8 g
Weight per piece (excluding packing)	4.515 g
Customs tariff number	85366990
Country of origin	DE

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Technical data

Product properties

Product type	PCB connector
Product family	MC 1,5/...-ST
Product line	COMBICON Connectors S
Type	Standard
Number of positions	6
Pitch	5.08 mm
Number of connections	6
Number of rows	1
Number of potentials	6
Mounting flange	without

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	320 V
Degree of pollution	3
Contact resistance	1.2 m Ω
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm ²
Contact connection type	Socket

Interlock

Locking type	without
Mounting flange	without

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.14 mm ² ... 1.5 mm ²
Conductor cross section flexible	0.14 mm ² ... 1.5 mm ²
Conductor cross section AWG	28 ... 16
Conductor cross section flexible, with ferrule without plastic	0.25 mm ² ... 1.5 mm ²

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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 0.5 mm ²
2 conductors with same cross section, solid	0.08 mm ² ... 0.5 mm ²
2 conductors with same cross section, flexible	0.08 mm ² ... 0.75 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm ² ... 0.34 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 0.5 mm ²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Tightening torque	0.22 Nm ... 0.25 Nm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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Material specifications

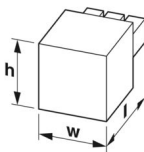
Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing	
Pitch	5.08 mm

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Width [w]	30.48 mm
Height [h]	11.1 mm
Length [l]	15.5 mm

Mounting

Drive form screw head	Slotted (L)
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Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm ² / solid / > 10 N
	0.2 mm ² / flexible / > 10 N
	1.5 mm ² / solid / > 40 N
	1.5 mm ² / flexible / > 40 N

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	5 N

Torque test

Specification	IEC 60999-1:1999-11
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Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

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Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R_1	1.2 m Ω
Contact resistance R_2	1.4 m Ω
Insertion/withdrawal cycles	25

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 M Ω

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm

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minimum creepage distance (III/3)	3.2 mm
Note on connection cross section	With connected conductor 1.5 mm ² (solid).
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

Packaging specifications

Type of packaging	packed in cardboard
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