

1778069

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 10, number of rows: 1, number of positions: 10, number of connections: 10, product range: MSTB 2,5/..-STF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Screwable flange for superior mechanical stability
- · Allows connection of two conductors

Commercial data

Item number	1778069
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA03
Product key	AACAGD
Catalog page	Page 263 (C-1-2013)
GTIN	4017918039936
Weight per piece (including packing)	18.11 g
Weight per piece (excluding packing)	17.444 g
Customs tariff number	85366990
Country of origin	DE



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Technical data

Product properties

Туре	Standard
Product line	COMBICON Connectors M
Product type	PCB connector
Product family	MSTB 2,5/STF
Number of positions	10
Pitch	5.08 mm
Number of connections	10
Number of rows	1
Mounting flange	Screw flange
Number of potentials	10

Electrical properties

Nominal current I _N	12 A
Nominal voltage U _N	320 V
Degree of pollution	3
Contact resistance	1.3 mΩ
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Туре	Standard
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm² 2.5 mm²
Conductor cross section flexible	0.2 mm² 2.5 mm²
Conductor cross section AWG	24 12



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Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm ² 2.5 mm ²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² 2.5 mm²
2 conductors with same cross section, solid	0.2 mm² 1 mm²
2 conductors with same cross section, flexible	0.2 mm² 1.5 mm²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm² 1 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² 1.5 mm²
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.4 mm
Stripping length	7 mm
Tightening torque	0.5 Nm 0.6 Nm
Specifications for ferrules without insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
Specifications for ferrules with insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (5 - 7 μm Sn)
Metal surface contact area (top layer)	Tin (5 - 7 μm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing



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Pitch	5.08 mm
Width [w]	60.81 mm
Height [h]	15 mm
Length [I]	18.3 mm
punting	
Drive form screw head	Slotted (L)
Connection method	Screw connection with tension sleeve
Drive form screw head	Slotted (L)
Flange	
Tightening torque	0.3 Nm
tes	
Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load
chanical tests Test for conductor damage and slackening	
Specification	IEC 60999-1:1999-11
Result	Test passed
Pull-out test	
Specification	IEC 60999-1:1999-11
	0.2 mm² / solid / > 10 N
Conductor cross section/conductor type/tractive force setpoint/actual value	
setpoint/actual value	
	0.2 mm² / flexible / > 10 N
setpoint/actual value	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N
setpoint/actual value	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N
setpoint/actual value nsertion and withdrawal forces	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N
nsertion and withdrawal forces Result	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed
nsertion and withdrawal forces Result No. of cycles	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25
nsertion and withdrawal forces Result No. of cycles Insertion strength per pos. approx.	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25 8 N
nsertion and withdrawal forces Result No. of cycles Insertion strength per pos. approx. Withdraw strength per pos. approx.	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25 8 N
nsertion and withdrawal forces Result No. of cycles Insertion strength per pos. approx. Withdraw strength per pos. approx. Forque test Specification	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25 8 N 6 N
nsertion and withdrawal forces Result No. of cycles Insertion strength per pos. approx. Withdraw strength per pos. approx.	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25 8 N 6 N
nsertion and withdrawal forces Result No. of cycles Insertion strength per pos. approx. Withdraw strength per pos. approx. Forque test Specification Resistance of inscriptions	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25 8 N 6 N IEC 60999-1:1999-11
nsertion and withdrawal forces Result No. of cycles Insertion strength per pos. approx. Withdraw strength per pos. approx. Forque test Specification Resistance of inscriptions Specification	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25 8 N 6 N IEC 60999-1:1999-11
nsertion and withdrawal forces Result No. of cycles Insertion strength per pos. approx. Withdraw strength per pos. approx. Forque test Specification Resistance of inscriptions Specification Result	0.2 mm² / flexible / > 10 N 2.5 mm² / solid / > 50 N 2.5 mm² / flexible / > 50 N Test passed 25 8 N 6 N IEC 60999-1:1999-11



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Specification	IEC 60512-1-1:2002-02
Result	Test passed
Dimension check	
Dimension check Specification	IEC 60512-1-2:2002-02

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Sweep speed	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R ₁	1.3 mΩ
Contact resistance R ₂	1.4 mΩ
Insertion/withdrawal cycles	25

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 $\mathrm{dm^3/40~^\circ C/1}$ cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02



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Tested number of positions	12
nsulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ
Air clearances and creepage distances	
Specification	IEC 60664-1:2007-04
Insulating material group	T .
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	3.2 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm
ckaging specifications	
Type of packaging	packed in cardboard

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